## Patent claims

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- Decorative element with a translucent substrate and an image pattern applied thereto, characterized in that the substrate comprises at least one support surface covered by a translucent adhesive layer, wherein an image layer comprising the image pattern is arranged on the side of the adhesive layer away from the substrate, and wherein the entire image layer, including its edges is covered with a translucent covering layer.
- Decorative element according to claim 1, characterized in that the substrate is made of glass.
  - 3. Decorative element according to claim 1 or 2, characterized in that the adhesive layer is made of a bilaterally adhesive transparent foil.

4. Decorative element according to one of claims 1 to 3, characterized in that the image layer is made of an image foil containing the image pattern.

- 5. Decorative element according to one of claims 1 to 4, characterized in that the translucent covering layer is made of a clear lacquer.
  - 6. Decorative element according to one of claims 1 to 5, characterized in that the substrate is substantially plate-shaped.
- Decorative element according to one of claims 1 to 5, characterized in that the substrate is shaped as a hollow body.
  - 8. Decorative element according to one of claims 1 to 7, characterized in that it is provided with a UV protection layer for the image pattern.
  - 9. Process for producing a decorative element according to one of claims 1 to 8, comprising covering the support surface of the substrate with a translu-

cent adhesive layer, the dimensions of which are chosen in accordance with the image pattern to be applied, subsequently applying the image layer containing the image pattern on the side of the adhesive layer away from the substrate, and finally applying a translucent covering layer on the image layer in such a way that the entire image layer including its edges is covered.

10. Process according to claim 9, characterized in that the translucent covering layer is applied by spraying.

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